

SAS-621

Select-a-Seal®/Rubber Edged Composite Gasket

Description

SAS-621 combines a high density fiber carrier with a styrene butadiene rubber sealing bead. It is used for sealing water and coolant mixtures in applications that require a high strength carrier. Typical applications include water pumps, thermostats, oil cooler housings, and water manifolds, with continuous service temperatures up to 125°C (257°F).

Specification Properties

Property	Value	Method
Carrier Material	SAS-6	
General Description of Carrier	High density, fully cured nitrile butadiene bound material with synthetic fiber blend.	
Caliper, mm(inch)	0.5, 0.8, 1.0 (0.020, 0.031, 0.039)	ASTM F 104
Density, g/cc(lb/cu.ft)	1.44 (90) (min.)	ASTM F 1315
Compressibility, % (at 34.5MPa)	12 - 20	ASTM F 36
Recovery, %	45 (min.)	ASTM F 36
Tensile Strength, AMD, MPa(psi)	8.97 (1300) (min.)	ASTM F 152
Polymer Edge	SAS-21	
General Description of Polymer	Styrene Butadiene Rubber Blend, generally used for water and coolant applications.	
ASTM Classification	M1CA503	ASTM D 2000
Temperature Rating, °C(°F)	125 (257)	ASTM D 2000
Durometer Hardness, Type A	45 - 55	ASTM D 2240
Tensile Strength, Initial, MPa(psi)	3 (345) (min.)	ASTM D 412
Edge Height	Specified on part drawing.	ISI M10.4X102

Remarks and Related Documents

Carrier specification values determined by the test methods required for ASTM F-104, Type 7 materials. Carrier is available with release coating per ISI 123316. Carrier caliper and release coating, and polymer edge height are specified on part drawing.

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